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D4151-5
Job Sheet 191072



DAS
21
9-25

Part No: D4151-5

Job Qty: 29 pcs

2P

Part Name: Fwd Basket Instl Stud



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/21/19

Job Tracking No:

Created By: Linda Lacelle

Due Date: 2/28/19

Type: SOLD

Description:

Note: DWG REV C SHEET 3 IPP REV:A NEW ISSUE 10-07-22 JLM VERIFIED BY:DD IPP Rev:B 11.01.21 as per dwg revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Doosan - 1	29 pcs	2/28/19	2/28/19	0.00	9.29	Doosan - 1		
130	QC 8	29 pcs	2/28/19	2/28/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		DA 19-02-23
							QC 8 - 47		
140	Packaging 3-1 - Stock - B4B	29 pcs	2/28/19	2/28/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		

2121

				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B	57082 87 FEB 28 2019	
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
150	QC 21 - SA	29 pcs	2/28/19	0.00 0.00	QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21
					QC 21 - SA - 53	3-89 MAR 01 2019
Part Op 110 - (Doosan Lathe)1-Mill as per folio FA953 & dwg , Descriptions: 130 - (QC8- Inspect parts - second check) 140 - (Identify as per dwg & Stock Location: _____) 150 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
M304R1.000	304 Round Bar 1.00	7.2500 ft (.25 ea)	110-Doosan - 1	S/44621		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
110-Doosan - 1	M304R1.000	7	10	0		

185/8
48/8

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Fwd Basket Inst. Stud (Lower)	1.000Inches $\pm$ 0.030	1.030 0.970	/	Diameter
2	Fwd Basket Inst. Stud (Lower)	0.800Inches $\pm$ 0.000 - 0.010	0.800 0.790	.794	
3	Fwd Basket Inst. Stud (Lower)	0.750Inches $\pm$ 0.030 - 0.000	0.780 0.750	.759	
4	Fwd Basket Inst. Stud (Lower)	0.375Inches $\pm$ 0.010	0.385 0.365	.379	
5	Fwd Basket Inst. Stud (Lower)	0.500Inches $\pm$ 0.030	0.530 0.470	.496	
6	Fwd Basket Inst. Stud (Lower)	1.000Inches $\pm$ 0.003 - 0.000	1.003 1.000	1.0015	
7	Fwd Basket Inst. Stud (Lower)	2.000Inches $\pm$ 0.030	2.030 1.970	1.998	
8	Fwd Basket Inst. Stud (Lower)	2.880Inches $\pm$ 0.030	2.910 2.850	2.879	
9	Fwd Basket Inst. Stud (Lower)	0.250Inches $\pm$ 0.010	0.260 0.240	.242	
10	Fwd Basket Inst. Stud (Lower)	0.438Inches $\pm$ 0.000 - 0.010	0.438 0.428	.434	Diameter
11	Fwd Basket Inst. Stud (Lower)	0.130Inches $\pm$ 0.030	0.160 0.100	.11	
12	Fwd Basket Inst. Stud (Lower)	0.060Inches $\pm$ 0.030	0.090 0.030	1/16	Radius
13	Fwd Basket Inst. Stud (Lower)	0.250Inches $\pm$ 0.003 - 0.000	0.253 0.250	.2515	Diameter
14	Fwd Basket Inst. Stud (Lower)	0.130Inches $\pm$ 0.030	0.160 0.100	.18	Radius

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